Work Order January-15-14 1:			*111	417	7*						Page 1	
Item ID: D Revision ID:	3536-25		Accept	*Nc	วกก	040	100)* s	etup Star	171	S1*	
Item Name: G	asket Center								Stop	, *N;	S2*	
Start Date: 1	/15/14 Start Qty: 12.00	*12*		Cus	st Item I	D:					,	
Required Date: 1 Reference:	/24/14 Req'd Qty: 12.00	*12*		Cus	stomer:							
	Process Plan: MUS					ate:	- 	R	tun Star Stor	, , , , , , , , , , , , , , , , , , ,	R1*	
	QC:	Date:	SPC (Y/N):			ate:					R2*	
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	T	ool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	
Draw Nbr	Revision Nbr											
D3536	Rev A		·							· · · · · · · · · · · · · · · · · · ·		
*1 \\ Waterjet FLOW CNC Waterjet	FLOW WATER JET Memo 1-Cut as per Deburr if ne	r Dwg D3536 Dwg Rev: ccessary	0.00 0.00 Prog Rev:	<u>A</u> 2-				_13_			Jm14-02-	20
		,										
110	QC2- Inspect parts off m	nachine FAI/FAIB	0.00								_	
110 QC	Memo		0.00					13	_0		Jm14-02-	7 0
Quality Control			DAS 27 9-89									
120 *120*	QC8- Inspect parts - sec	ond check	0.00	^ 1				13				
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Quality Control

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Work Order ID 111417 January-15-14 1:05:43 PM					*111	417*							Page 2
Item ID: Revision ID: Item Name:	D3536-25 Gasket Center			A	Accept	*N900	04 0	100)* s	Setup	Start Stop	···IV.	S1* S2*
Start Date: Required Date: Reference:	1/15/14 1/24/14	Start Qty: 12.00 Req'd Qty: 12.00		*12* *12*		Cust Item I Customer:	D:				·	ı u.	
Approvals:	Process Pla	n:	Date:_ Date:_		Tooling: SPC (Y/N):		nte:		I	Run	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center II 130 *120* Packaging)	Operation Description Identify as per dwg & Sto	ck Location	10-00l	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	Qty		Reject Number	Insp. Stamp

140

QC21- Final Inspection - Work Order Release

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Quality Control

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January-15-14 1:05:42 PM

Work Order ID:

111417

Parent Item:

D3536-25

Parent Item Name:

Gasket Center

Start Date: 1/15/14

Required Date: 1/24/14

Start Qty: 12.00

Required Qty: 12.00

Comments:

IPP Rev:A

New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	44.1000	0.5956	7.9413336	-a		Tm 111-02
NEOPRENE SHEET 0.06	3								•				<u> </u>

Loc Code Location Loc Qty 44.1 MAT052 44.1 M126546

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DART AEROSPACE LTD	Work Order:	गापात्र
Description: Gasket	Part Number:	D3536-25
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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				7 -		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
21.80	+/-0.030	21.80"	_		<u> </u>	JLmole
16.35	+/-0.030	16.35	-		T	
10.90	+/-0.030	10.90"	_		1	
5.45	+/-0.030	5,45	_		V	Jemoi
6.00	+/-0.030	600	_		V	
6.75	+/-0.030	6.75	_		ν	
12.75	+/-0.030	12.75"	_	1	1	
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Ø0.19	+0.005/-0.001	0.19	_		V	
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Measured by: Jm Audited by: 27 Prototype Approval: N/A

Date: 14-02-20 Date: 1400 Date: N/A

Rev	Date	Change	Revised by	Approved
Α	07.06.13	New Issue	KJ/JLM	B

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NEW ISSUE

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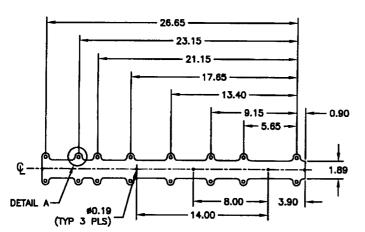
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AEROSPACE PORT HADLOCK, V

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111417 MCJ 14-01-16



D3536-11 GASKET

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(TYP 4 PLS) 20.00	
D3536-13 GASKET	

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT &
 4) TOLERANCES ARE PER DART QSI 018 UNLESS
 OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

PURPOSE

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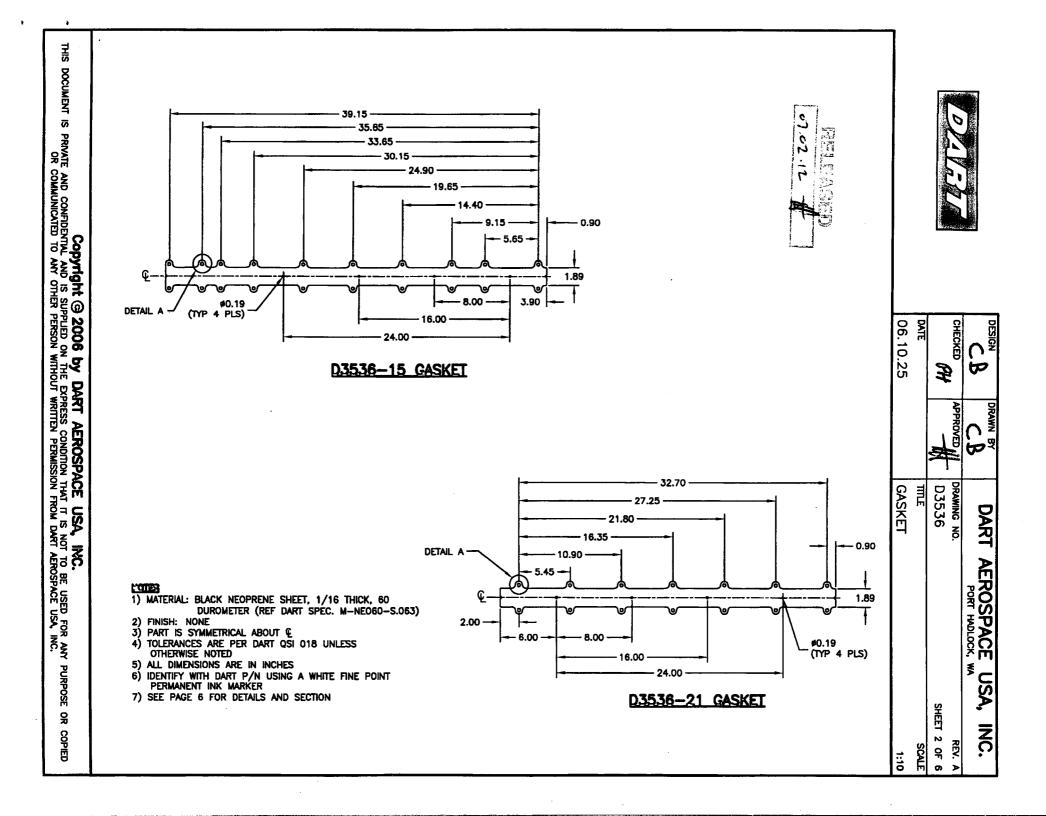
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PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC. 33.92 28.53 -- 23.14 - 17.75 -14.25 -DETAIL A 2.00 -1.89 - 6.00 · 06.10. CHECKED 0.90 - 16.00 ≠0.19 (TYP 6 PLS) - 24.00 32.00 25 田 B 39.00 48.00 APPROVED D3536-23 GASKET D3536 GASKET DRAWING NO. DART 21.80 1.45 16.35 DETAIL A AEROSPACE PORT HADLOCK, 10.90 R0.06 (TYP) 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063) 2) FINISH: NONE TOTAL
 TOTAL 1.89 RO.25 6.00 (TYP) 5) ALL DIMENSIONS ARE IN INCHES 0.90 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER €0.19 PURPOSE (TYP 3 PLS) USA, 7) SEE PAGE 6 FOR DETAILS AND SECTION D3536-25 GASKET 윢 ₹ C. COPIED u SCALE 윾 1:10 O

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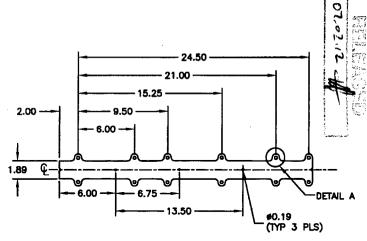
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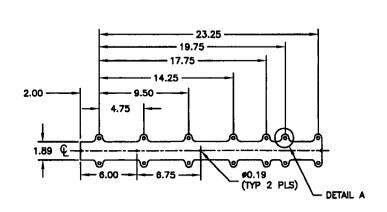
D3536-33 GASKET

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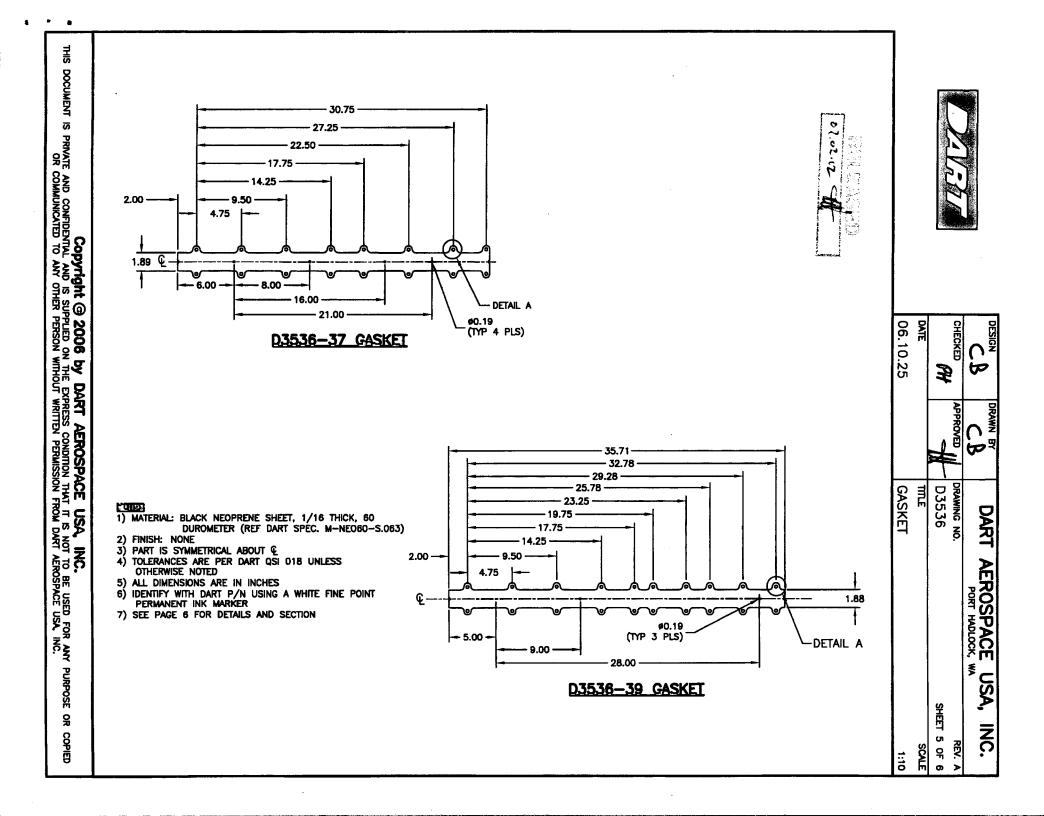
D3536-31 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)

- 2) FINISH: NONE
 3) PART IS SYMMETRICAL ABOUT ©
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 5) ALL DIMENSIONS ARE IN INCHES
 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



D3536-35 GASKET



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D3536-41 GASKET

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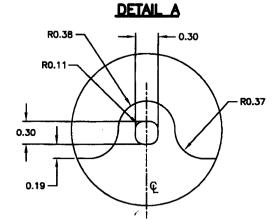
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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)

- 2) FINISH: NONE
 3) PART IS SYMMETRICAL ABOUT ©
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER



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